

Date: Tuesday, 10/23/2007 3:11:21 PM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BRACKET  
Job Number : 35331  
Estimate Number : 12811  
P.O. Number : N/A Part Number : D35921  
This Issue : 10/23/2007 S.O. No. : N/A Drawing Number : D3592 REV.B  
Prsht Rev. : NC Project Number : N/A  
First Issue : N/A Type : SMALL /MED FAB Drawing Revision : B  
Previous Run : 34478 Material : N/A  
Written By : Due Date : 10/20/2007 Qty: 60 Um: Each  
Checked & Approved By : 071023  
Comment : Est Rev: A New Issue 07-03.26 ec

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



10.512



Comment: Qty.: 0.1460 sf(s)/Unit Total : 8.7570 sf(s)

6061-T6 .125 Sheet

Batch: 105646 B07-10-30

\*\*\*Grain must be Along 4.63"\*\*\*\*\*

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3592

Dwg Rev: B

Prog Rev: B

B07-10-30



2-Deburr if necessary

B07-10-30

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B07-10-30



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

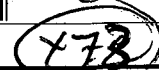
4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

0710/30

counters



5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Form as per Dwg D3592- using DT8949

0710/27

73

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 01/11/30  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 35331

Part Number: D35921

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



*delete each on step extrusion*



*only*

Comment: INSPECT WORK TO CURRENT STEP

*7/11/28*

*(73)*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WA*

*7/02/11/29*

*(73)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



*(73)*

Comment: FINAL INSPECTION/W/O RELEASE

*7/02/11/30*

Job Completion



*U 7/11-30*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

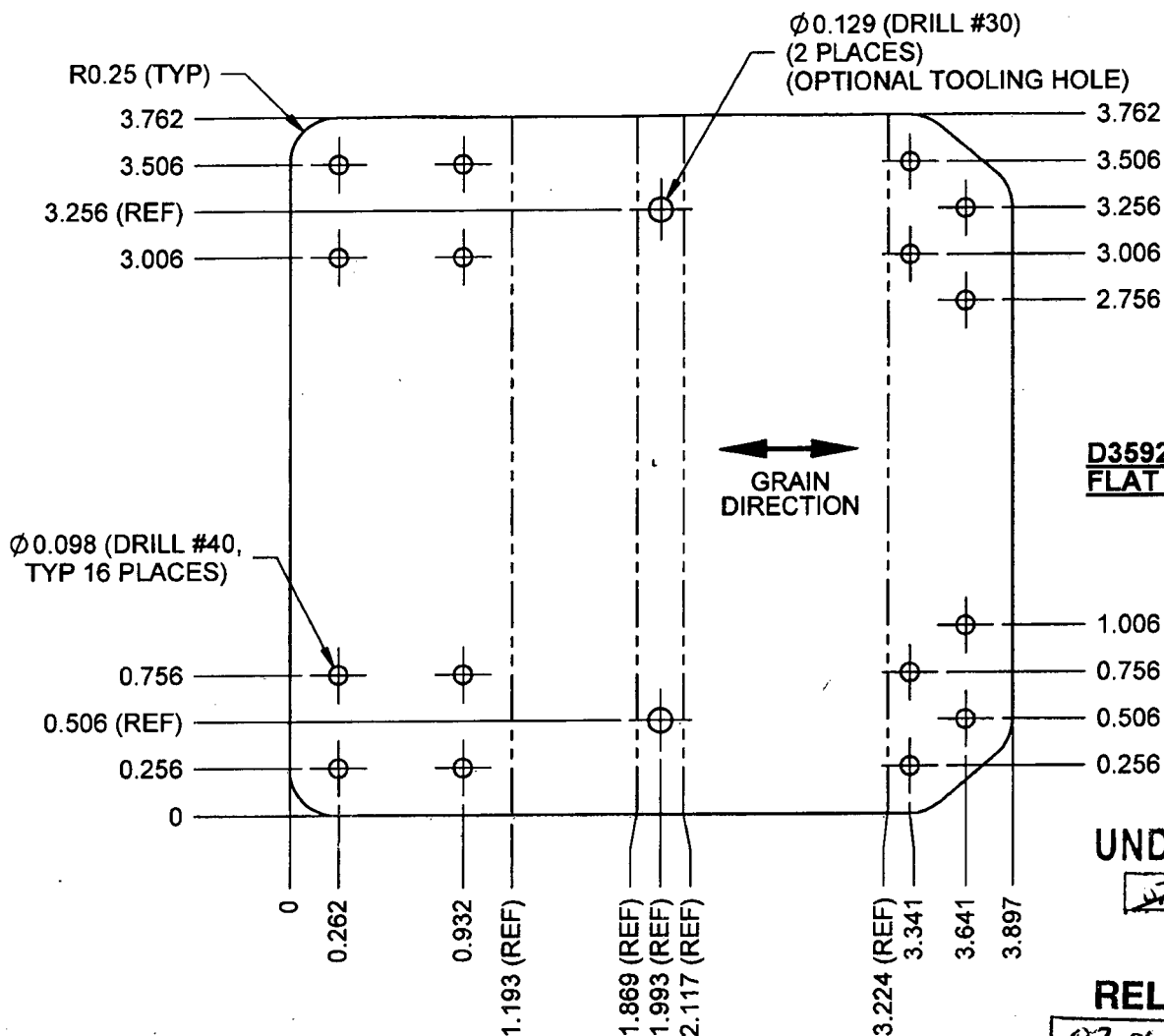
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





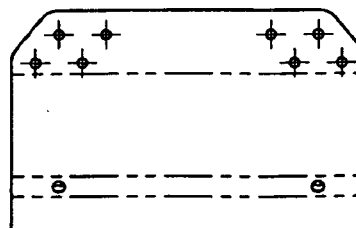
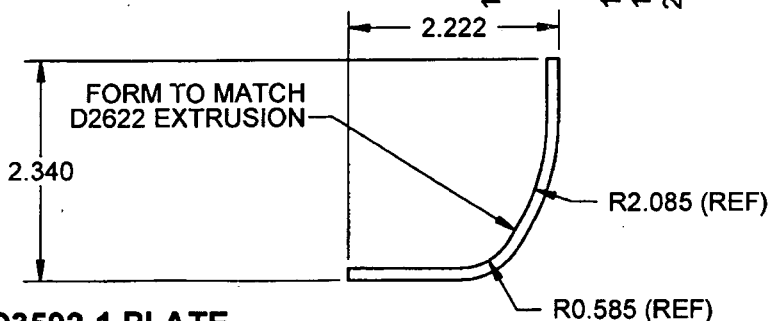
DESIGN <i>qp</i>	DRAWN BY <i>SC</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>qp</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3592</b>	REV. B SHEET 1 OF 1
DATE <b>07.05.31</b>		TITLE <b>PLATE</b>	SCALE 1:1
A	07.01.15	NEW ISSUE	
B	07.05.31	TOOLING HOLES ADDED	



**D3592-1F  
FLAT PATTERN**

**UNDER REVIEW**

**RELEASED**



**BEND DETAIL  
SCALE 1:2**

### **D3592-1 PLATE**

#### **NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.125" THICK (QQ-A-250/11, REF DART SPEC. M6061T6S.125)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS 0.010 MAX

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. **35331**

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